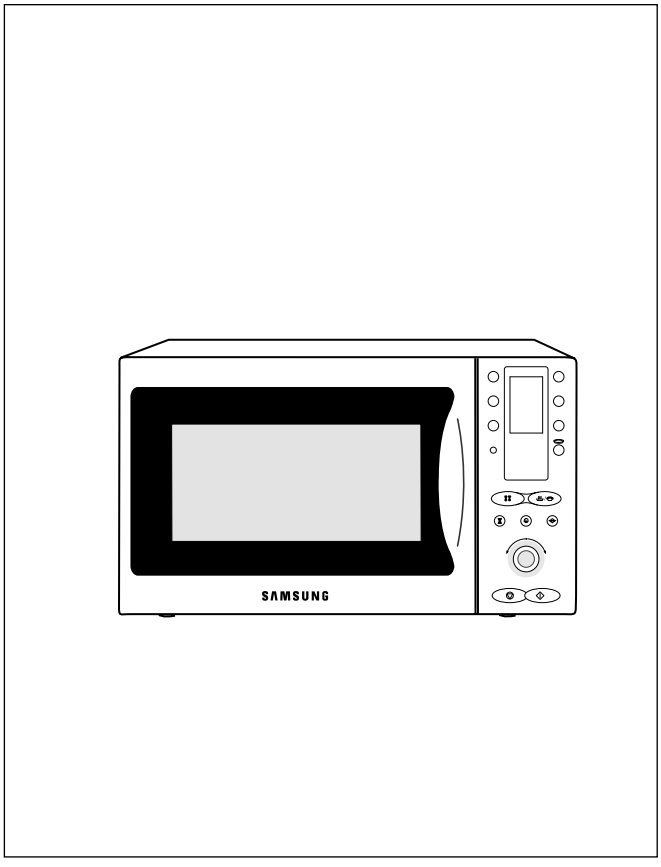
MICROWAVE OVEN

CE325KF

SERVICE Manual

MICROWAVE OVEN



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PRECAUTIONS TO BE OBSERVED BEFORE AND DURING SERVICING TOAVOID POSSIBLE EXPOSURE TO EXCESSIVE MICROWAVE ENERGY

(a) Do not operate or allow the oven to be operated with the door open.
(b) Make the following safety checks on all ovens to be serviced before activating the magnetron or other microwave source, and make repairs as necessary:
  (1) Interlock operation,
  (2) proper door closing,
  (3) seal and sealing surfaces (arcing, wear, and other damage),
  (4) damage to or loosening of hinges and latches,
  (5) evidence of dropping or abuse.
(c) Before turning on microwave power for any service test or inspection within the microwave generating compartments, check the magnetron, wave guide or transmission line, and cavity for proper alignment, integrity, and connections.
(d) Any defective or misadjusted components in the interlock, monitor, door seal, and microwave generation and transmission systems shall be repaired, replaced, or adjusted by procedures described in this manual before the oven is released to the owner.
(e) A Microwave leakage check to verify compliance with the Federal performance standard should be performed on each oven prior to release to the owner.

1. Precaution

Follow these special safety precautions. Although the microwave oven is completely safe during ordinary use, repair work can be extremely hazardous due to possible exposure to microwave radiation, as well as potentially lethal high voltages and currents.

1-1 Safety precautions (⚠)

1. All repairs should be done in accordance with the procedures described in this manual. This product complies with Federal Performance Standard 21 CFR Subchapter J (DHHS).

2. Microwave emission check should be performed to prior to servicing if the oven is operative.

3. If the oven operates with the door open : Instruct the user not to operate the oven and contact the manufacturer and the center for devices and radiological health immediatly.

4. Notify the Central Service Center if the microwave leakage exceeds 5 mW/cm^2

5. Check all grounds.

6. Do not power the MWO from a "2-prong" AC cord. Be sure that all of the built-in protective devices are replaced. Restore any missing protective shields.

7. When reinstalling the chassis and its assemblies, be sure to restore all protective devices, including: nonmetallic control knobs and compartment covers.

8. Make sure that there are no cabinet openings through which people--particularly children--might insert objects and contact dangerous voltages. Examples: Lamp hole, ventilation slots.

9. Inform the manufacturer of any oven found to have emmission in excess of 5 mW/cm^2, Make repairs to bring the unit into compliance at no cost to owner and try to determine cause.
   Instruct owner not to use oven until it has been brought into compliance.

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10. Service technicians should remove their watches while repairing an MWO.

11. To avoid any possible radiation hazard, replace parts in accordance with the wiring diagram. Also, use only the exact replacements for the following parts: Primary and secondary interlock switches, interlock monitor switch.

12. If the fuse is blown by the Interlock Monitor Switch: Replace all of the following at the same time: Primary, door sensing switch and power relay, as well as the Interlock Monitor Switch. The correct adjustment of these switches is described elsewhere in this manual. Make sure that the fuse has the correct rating for the particular model being repaired.

13. Design Alteration Warning:
    Use exact replacement parts only, i.e., only those that are specified in the drawings and parts lists of this manual. This is especially important for the Interlock switches, described above. Never alter or add to the mechanical or electrical design of the MWO. Any design changes or additions will void the manufacturer's warranty.10.Always unplug the unit's AC power cord from the AC power source before attempting to remove or reinstall any component or assembly.

14. Never defeat any of the B+ voltage interlocks. Do not apply AC power to the unit (or any of its assemblies) unless all solid-state heat sinks are correctly installed.

15. Some semiconductor ("solid state") devices are easily damaged by static electricity. Such components are called Electrostatically Sensitive Devices (ESDs). Examples include integrated circuits and field-effect transistors.

    Immediately before handling any semiconductor components or assemblies, drain the electrostatic charge from your body by touching a known earth ground.

16. Always connect a test instrument's ground lead to the instrument chassis ground *before* connecting the positive lead; always remove the instrument's ground lead last.

1-2 Special Servicing Precautions (Continued)

17. When checking the continuity of the switches or transformer, always make sure that the power is OFF, and one of the lead wires is disconnected.
18. Components that are critical for safety are indicated in the circuit diagram by shading, ⚠ or ⚠ .
19. Use replacement components that have the same ratings, especially for flame resistance and dielectric strength specifications. A replacement part that does not have the same safety characteristics as the original might create shock, fire or other hazards.

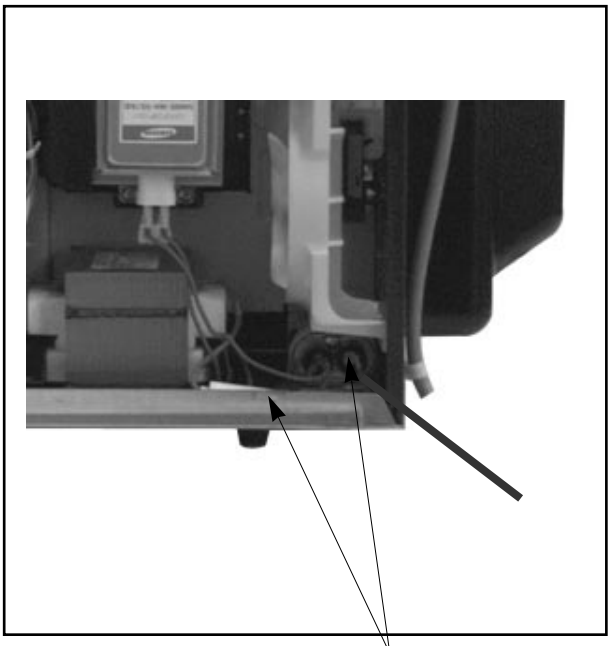
1-3 Special High Voltage Precautions

1. High Voltage Warning
   Do not attempt to measureany of the high voltages--this includes the filament voltage of the magnetron. High voltage is present during any cook cycle.

   Before touching any components or wiring, always unplug the oven and discharge the high voltage capacitor (See Figure 1-1)

2. The high-voltage capacitor remains charged about 30 seconds after disconnection. Short the negative terminal of the high-voltage capacitor to the oven chassis. (Use a screwdriver.)

3. High voltage is maintained within specified limits by close-tolerance, safety-related components and adjustments. If the high voltage exceeds the specified limits, check each of the special components.



=> : Touch chassis side first then short to the high voltage capacitor terminal by using a screwdriver or jumper wire.

PRECAUTION

There exists HIGH VOLTAGE ELECTRICITY with high current capabilities in the circuits of the HIGH VOLTAGE TRANSFORMER secondary and filament terminals. It is extremely dangerous to work on or near these circuits with the oven energized.
DO NOT measure the voltage in the high voltage circuit including filament voltage of magnetron.

PRECAUTION

Never touch any circuit wiring with your hand nor with an insulated tool during operation.

PRECAUTION

Servicemen should remove their watches whenever working close to or replacing the magnetron.

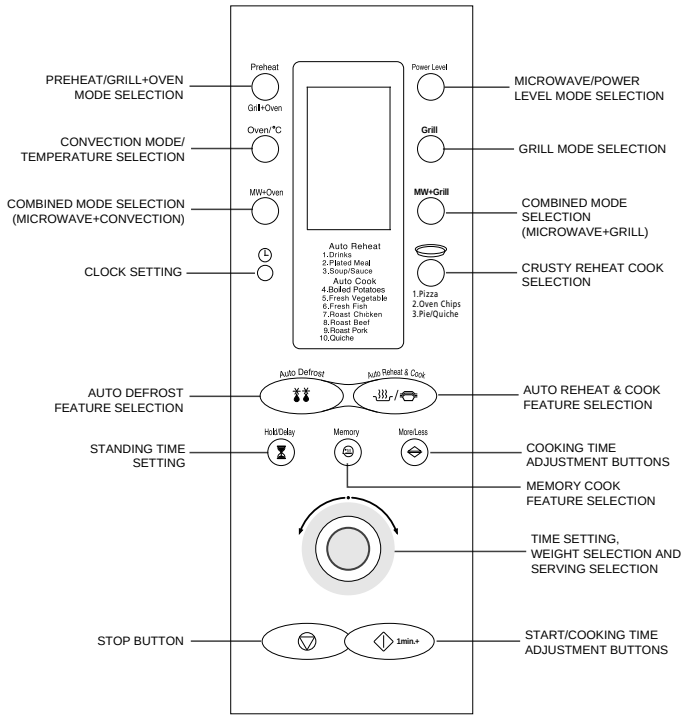
2. Specifications

2-1 Table of Specifications

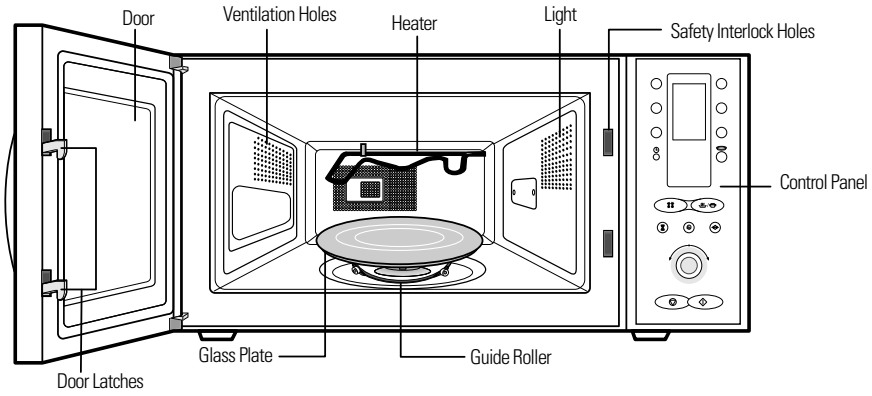
ITEM \ MODEL	CE325KF
TIMER	99 MINUTES 90 SECONDS
POWER SOURCE	220-230V/50HZ, AC
POWER CONSUMPTION	MAXIMUM POWER : 3200W
	MICROWAVE : 1,500W
	GRILL (HEATING ELEMENT) : 1450W
	CONVECTION (HEATING ELEMENT) : 1700W
OUTPUT POWER	90W/900W - 10 LEVEL (IEC-705)
OPERATING FREQUENCY	2,450MHz
MAGNETRON	OM75PH(31)
COOLING METHOD	COOLING FAN MOTOR
OUTSIDE DIMENSIONS	547(W) x 339(H) x 528(D)
NET WEIGHT	26 Kg
SHIPPING WEIGHT	30 Kg

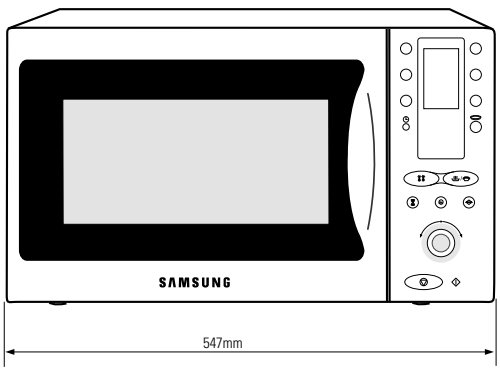
3. Operating Instructions

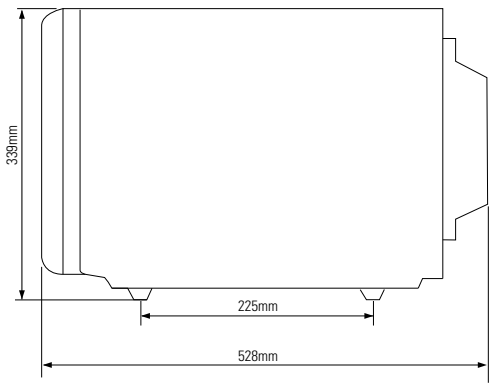
3-1 Control Panel



3-2 Features & External Views







4. Disassembly and Reassembly

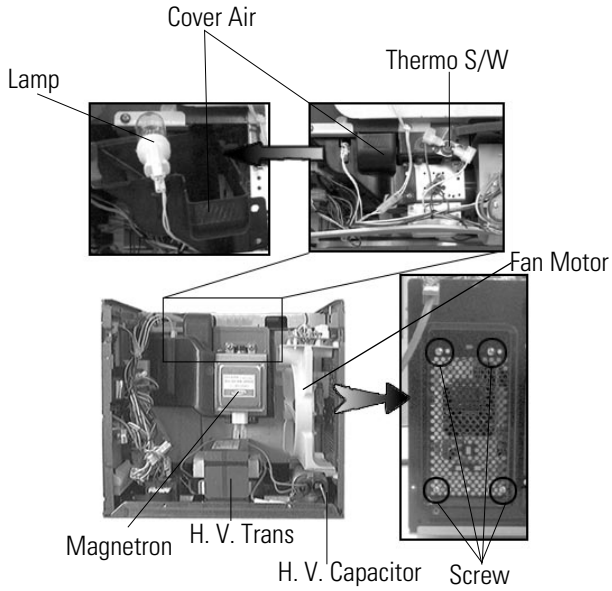
4-1 Replacement of Magnetron, Motor Assembly and Lamp

Remove the magnetron including the shield case, permanent magnet, choke coils and capacitors (all of which are contained in one assembly).

1. Disconnect all lead wires from the magnetron and lamp.
2. Remove the bracket mounting.
3. Remove the magnetron supporter
4. Remove the air cover.
5. Remove screws securing the magnetron to the wave guide.
6. Take out the magnetron very carefully.
7. Remove screws from the back panel.
8. Remove the assy noise filter.
9. Take out the fan motor.
10. Remove the oven lamp by pulling out from hole of air cover carefully.

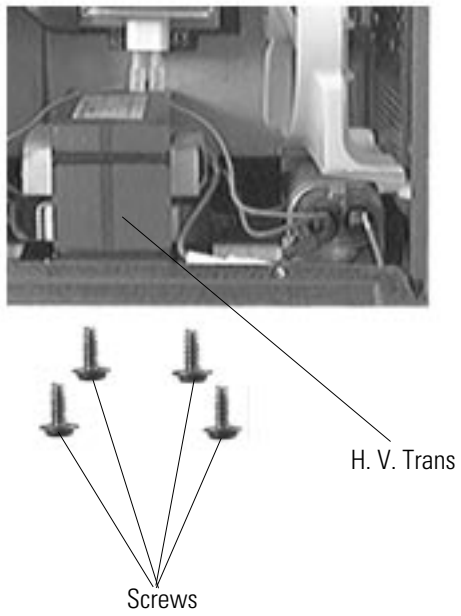
NOTE1: When removing the magnetron, make sure that its antenna does not hit any adjacent parts, or it may be damaged.

NOTE2: When replacing the magnetron, be sure to remount the magnetron gasket in the correct position and make sure the gasket is in good condition.



4-2 Replacement of High Voltage Transformer

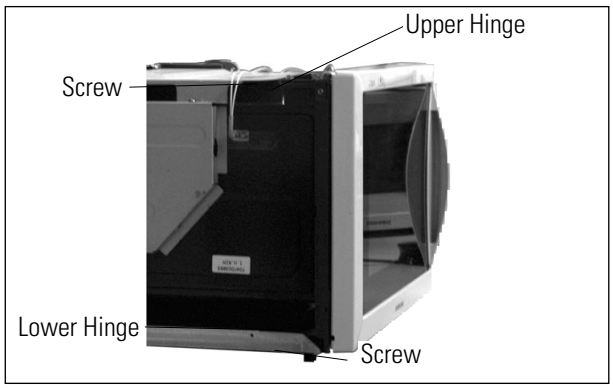
1. Discharge the high voltage capacitor.
2. Disconnect all the leads.
3. Remove the mounting bolts.
4. Reconnect the leads correctly and firmly.



4-3 Replacement of Door Assembly

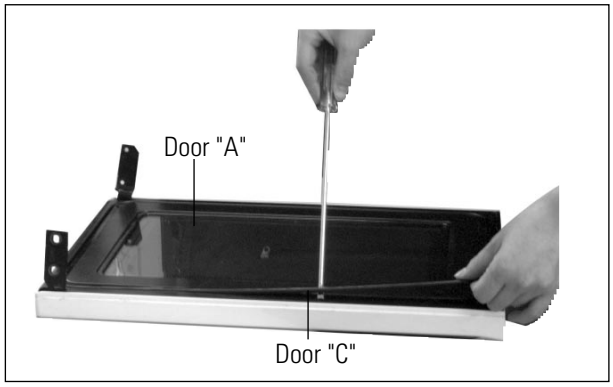
4-3-1 Removal of Door Assembly

Remove screws securing the upper hinge and lower hinge. Then remove the door assembly.



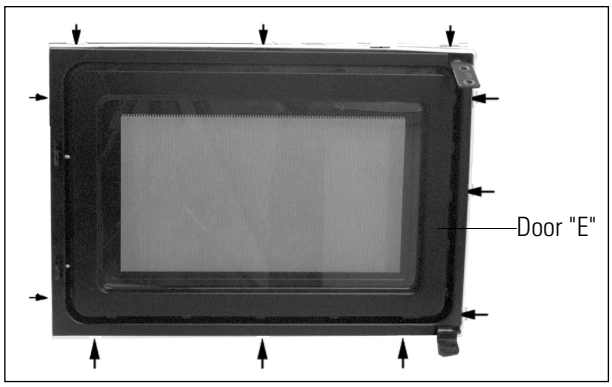
4-3-2 Removal of Door "C"

Insert flat screwdriver into the gap between Door "A" and Door "C" to remove Door "C". Be careful when handling Door "C" because it is fragile.



4-3-3 Removal of Door "E"

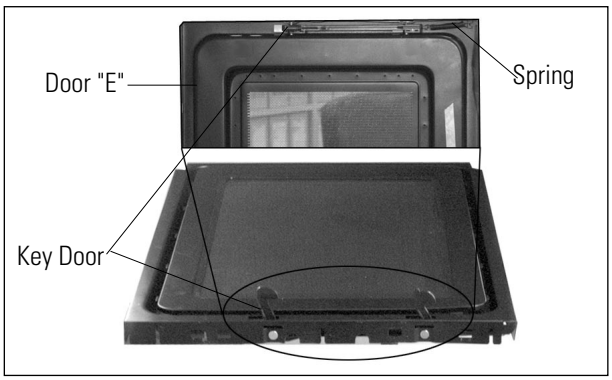
Following the procedure as shown in the figure, insert and bend a thin metal plate between Door "E" and Door "A" until you hear the 'tick' sound.



1. Insertion depth of the thin metal plate should be 0.5mm or less.

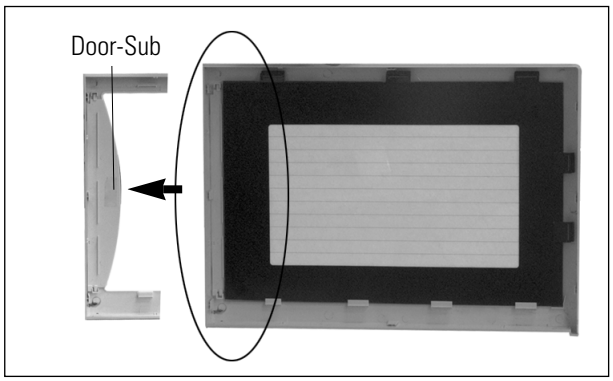
4-3-4 Removal of Key Door & Spring

Remove pin hinge from Door "E"
Detach spring from Door "E" and key door.



4-3-5 Removal of Screen-Door & Sub-Door

1. Remove Door"E" from Door"A".
2. Remove Door-Screen"B" and Sub Door.



4-3-5 Reassembly Test

After replacement of the defective component parts of the door, reassemble it and follow the instructions below for proper installation and adjustment so as to prevent an excessive microwave leakage.

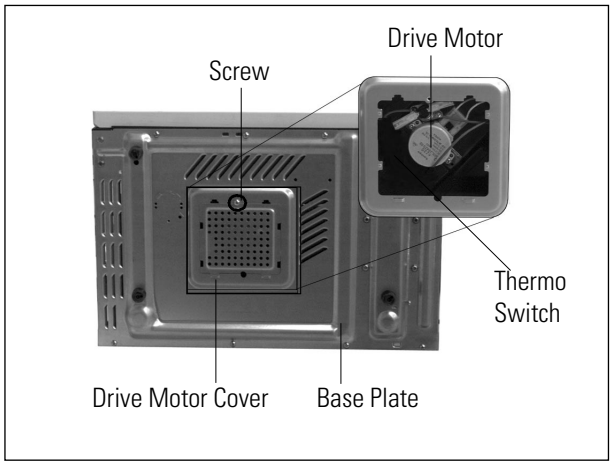
1. When mounting the door to the oven, be sure to adjust the door parallel to the bottom line of the oven face plate by moving the upper hinge and lower hinge in the direction necessary for proper alignment.
2. Adjust so that the door has no play between the inner door surface and oven front surface. If the door assembly is not mounted properly, microwave energy may leak from the space between the door and oven.
3. Do the microwave leakage test.

4-4 Replacement of Fuse

1. Disconnect the oven from the power source.
2. When 15A fuse blows out by the operation of interlock monitor switch failure, replace the primary interlock switch, door sensing switch, monitor switch and power relay.
3. When the above three switches operate properly, check if any other part such as the control circuit board, blower motor or high voltage transformer is defective.

4-5 Replacement of Drive Motor

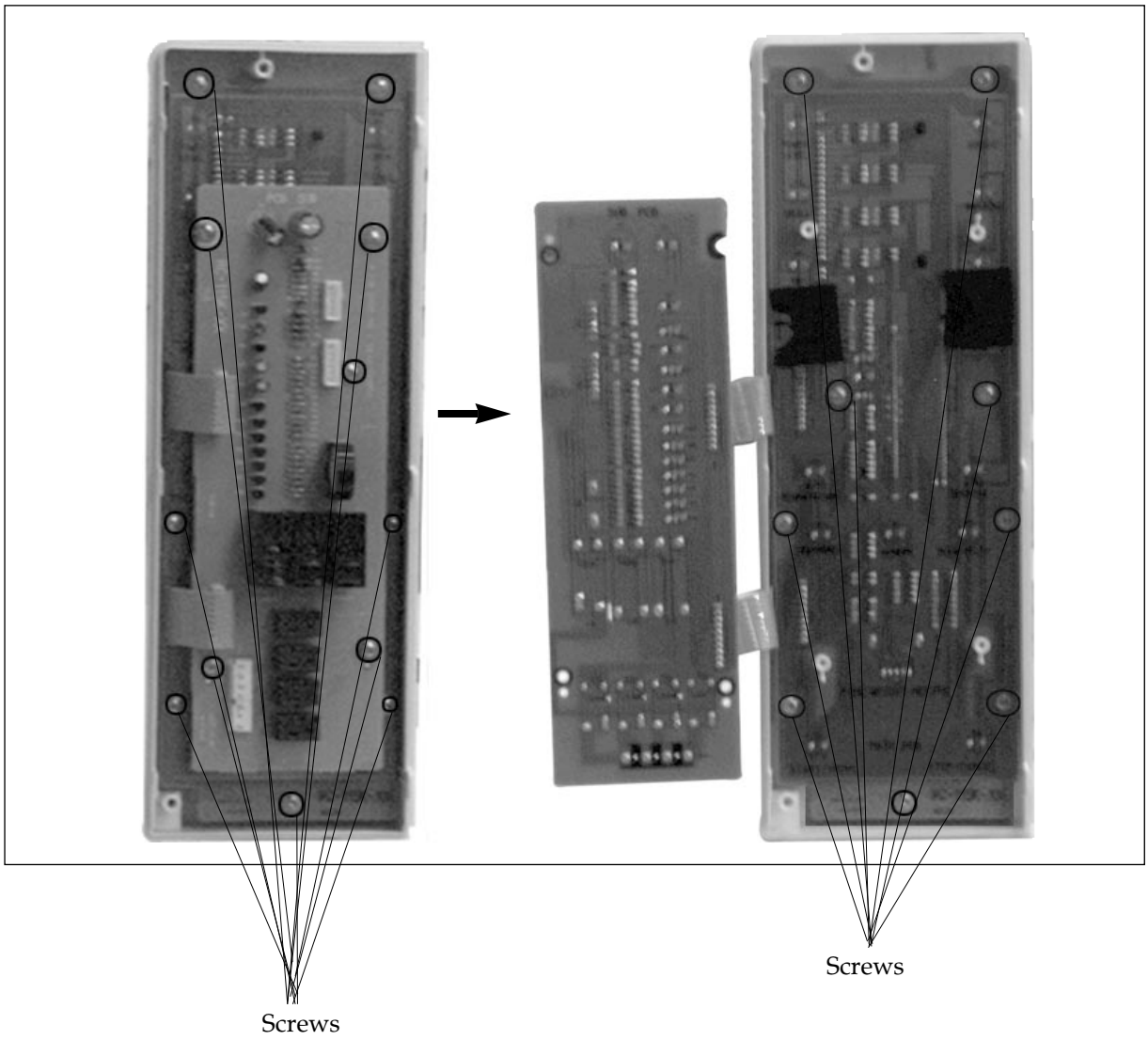
1. Take out the glass tray and guide roller from the cavity.
2. Turn the oven upside down to replace the drive motor.
3. Remove a screw securing the drive motor cover.
4. Disconnect all the lead wires from the drive motor.
5. Remove screws securing the drive motor to the cavity.
6. Remove the drive motor and coupler.
7. When replacing the drive motor, be sure to remount it in the correct position with the coupler.
8. Connect all the leads to the drive motor.
9. Screw the drive motor cover to the base plate with a screw driver.



4-6 Replacement of Control Circuit Board

4-6-1 Removal of Control Box Assembly

1. Be sure to disclyarge any static electricity from your body, and avoid touching the "Touch control" clrcuitry.
2. Disconnect the connectors from the control circuit board.
3. Remove screws securing the control circuit bord.
4. Lift up the control circuit board from right side and remove the hooks holding the contol circuit board to the box assembly.



5. Alignment and Adjustments

PRECAUTION

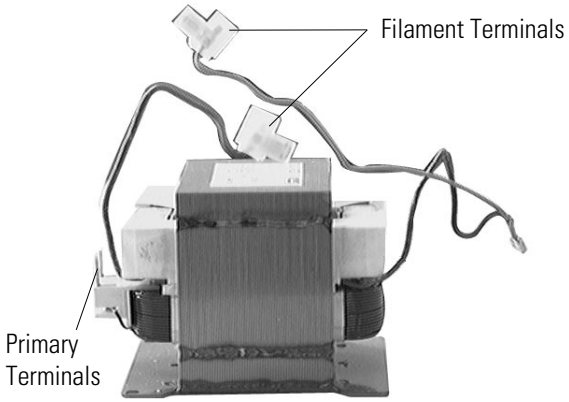
1. High voltage is present at the high voltage terminals during any cook cycle.
2. It is neither necessary nor advisable to attempt measurement of the high voltage.
3. Before touching any oven components or wiring, always unplug the oven from its power source and discharge the high voltage capacitor.

5-1 High Voltage Transformer

1. Remove connectors from the transformer terminals and check continuity.
2. Normal resistance readings are as follows:

H.V.T SPEC.	SHV-945EGI-AC-2
Secondary	86Ω ± 10%
Filament	Shows Continuity
Primary	1.5Ω ± 10%

(Room temperature = 20℃)



5-2 Low Voltage Transformer

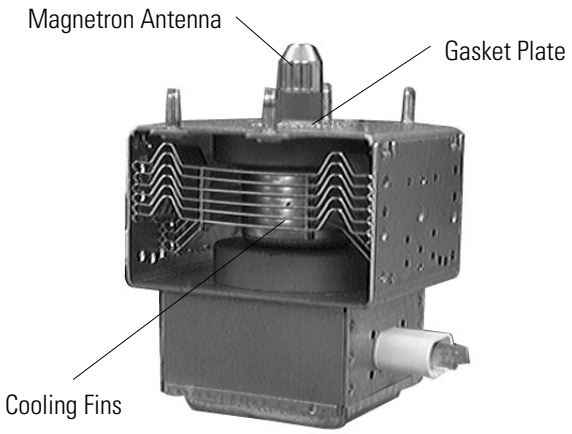
1. The low voltage transformer is located on the control circuit board.
2. Remove the low voltage transformer from the PCB Ass'y and check continuity.
3. Normal resistor reading is shown in the table.

L.V.T SPEC. : SLV-105E	
Terminals	Resistance
1~2(Input)	290Ω
3~4(Output)	4.0Ω
5~6(Output)	1.0Ω

5-3 Magnetron

Continuity checks can indicate only an open filament or a shorted magnetron. To diagnose an open filament or shorted magnetron :

1. Isolate the magnetron from the circuit by disconnecting its leads.
2. A continuity check across the magnetron filament terminals should indicate one ohm or less.
3. A continuity check between each filament terminal and magnetron case should read open.



5-4 High Voltage Capacitor

1. Check continuity of the capacitor with the meter set at the highest resistance scale.
2. Once the capacitor is charged, a normal capacitor shows continuity for a short time, and then indicates 9MΩ.
3. A shorted capacitor will show continuous continuity.
4. An open capacitor will show constant 9MΩ.
5. Resistance between each terminal and chassis should read infinite.

5-5 High Voltage Diode

1. Isolate the diode from the circuit by disconnecting its leads.
2. With the ohm-meter set at the highest resistance scale, measure across the diode terminals. Reverse the meter leads and read the resistance. A meter with 6V, 9V or higher voltage batteries should be used to check the front-to back resistance of the diode (otherwise an infinite resistance may be read in both directions). The resistance of a normal diode will be infinite in one direction and several hundred KΩ in the other direction.

5-6 Main Relay and Power Control Relay

1. The relays are located on the PCB Ass'y. Isolate them from the main circuit by disconnecting the leads.
2. Operate the microwave oven with a water load in the oven. Set the power level set to high.
3. Check continuity between terminals of the relays after the start pad is pressed.

5-7 Adjustment of Primary Switch, Door Sensing Switch and Monitor Switch

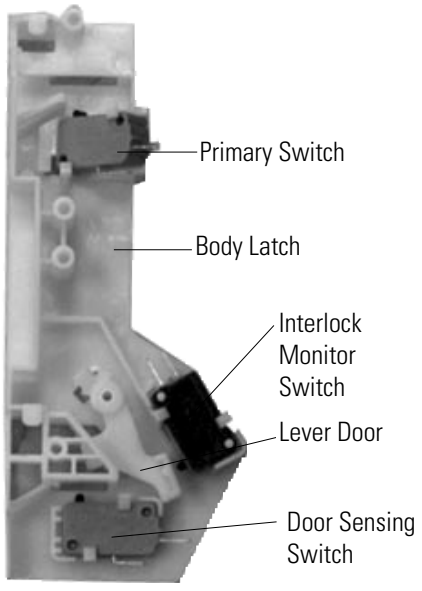
Precaution

For continued protection against radiation hazard, replace parts in accordance with the wiring diagram and be sure to use the correct part number for the following switches: Primary and door sensing switches, and the interlock monitor switch (replace all together). Then follow the adjustment procedures below. After repair and adjustment, be sure to check the continuity of all interlock switches and the interlock monitor switch.

1. When mounting Primary switch and Interlock Monitor switch to Latch Body, consult the figure.

   NOTE:No specific adjustment during installation of Primary switch and Monitor switch to the latch body is necessary.

2. When mounting the Latch Body to the oven assembly, adjust the Latch Body by moving it so that the oven door will not have any play in it. Check for play in the door by pulling the door assembly. Make sure that the latch keys move smoothly after adjustment is completed. Completely tighten the screws holding the Latch Body to the oven assembly.
3. Reconnect to Monitor switch and check the continuity of the monitor circuit and all latch switches again by following the components test procedures.
4. Confirm that the gap between the switch housing and the switch actuator is no more than 0.5mm when door is closed.



	Door Open	Door Closed
Primary switch	∞	0
Monitor switch (COM-NC)	0	∞
Monitor switch (COM-NO)	∞	0
Door Sensing S/W	∞	0

5-8 Output Power of Magnetron

CAUTION
MICROWAVE RADIATION

PERSONNEL SHOULD NOT ALLOW EXPOSURE TO MICROWAVE RADIATION FROM MICROWAVE GENERATOR OR OTHER PARTS CONDUCTING MICROWAVE ENERGY.

The output power of the magnetron can be measured by performing a water temperature rise test.
Equipment needed :
* Two 1-liter cylindrical borosilicate glass vessel (Outside diameter 190 mm)
* One glass thermometer with mercury column
NOTE: Check line voltage under load. Low voltage will lower the magnetron output. Make all temperature and time tests with accurate equipment.
1. Fill the one liter glass vessel with water.
2. Stir water in glass vessel with thermometer, and record glass vessel's temperature ("T1", 10±1℃).
3. After moving the water into another glass vessel, place it in the center of the cooking tray. Set the oven to high power and operate for 48seconds exactly. (1.5 seconds included as a holding time of magnetron oscillation:)
4. When heating is finished, stir the water again with the thermometer and measure the temperature ("T2").
5. Subtract T1 from T2. This will give you the water temperature rise. (ΔT)
6. The output power is obtained by the following formula;

$$\text{Output Power} = \frac{4.187 \times 1000 \times \Delta T + 0.88 \times Mc \times (T_2 - T_0)}{46.5}$$

46.5: Heating Time (sec)
4.187 : Coefficient for Water
1000 : Water (cc)
ΔT : Temperature Rise (T2-T1)
Mc : Cylindrical borosilicate glass weight
To : Room temperature.

7. Normal temperature rise for this model is 9℃ to 11℃ at 'HIGH'.
NOTE 1: Variations or errors in the test procedure will cause a variance in the temperature rise. Additional power test should be made if temperature rise is marginal.
NOTE 2: Output power in watts is computed by multiplying the temperature rise (step 5) by a factor of 90 times the of centigrade temperature.

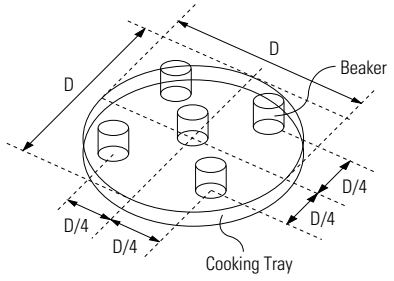
5-9 Microwave Heat Distribution - Heat Evenness

The microwave heat distribution can be checked indirectly by measuring the water temperature rise at certain positions in the oven:

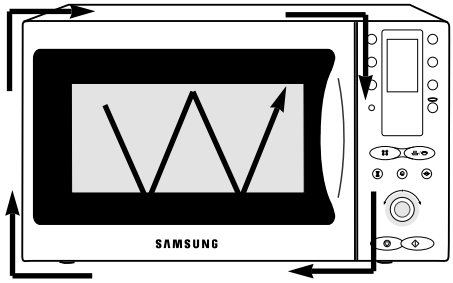
1. Prepare five beakers made of 'Pyrex', having 100 milliliters capacity each.
2. Measure exactly 100milliliters off water load with a measuring cylinder, and pour into each beaker.
3. Measure the temperature of each water load. (Readings shall be taken to the first place of decimals.)
4. Put each beaker in place on the cooking tray as illustrated in figure below. Start heating.
5. After heating for 2 minutes, measure the water temperature in each beaker.
6. Microwave heat distribution rate can be calculated as follows:

$$\text{Heat Distribution} = \frac{\text{Minimum Temperature Rise}}{\text{Maximum Temperature Rise}} \times 100(\%)$$

The result should exceed 65%.



5-10 Procedure for Measurement of Microwave Energy Leakage



1) Pour 275±15cc of 20±5℃(68±9℉) water in a beaker which is graduated to 600cc, and place the beaker in the center of the oven.
2) Start to operate the oven and measure the leakage by using a microwave energy survey meter.
3) Set survey meter with dual ranges to 2,450MHz.
4) When measuring the leakage, always use the 2 inch spacer cone with the probe. Hold the probe perpendicular to the cabinet door. Place the spacer cone of the probe on the door and/or cabinet door seam and move along the seam, the door viewing window and the exhaust openings moving the probe in a clockwise direction at a rate of 1 inch/sec. If the leakage testing of the cabinet door seam is taken near a corner of the door, keep the probe perpendicular to the areas making sure that the probe end at the base of the cone does not get closer than 5cm to any metal. If it gets closer than 5cm, erroneous readings may result.
5) Measured leakage must be less than 4mW/cm^2, after repair or adjustment.

> Maximum allowable leakage is 5mW/cm^2.
> 4mW/cm^2 is used to allow for measurement and meter accuracy

5-11 Check for Microwave Leakage

1. Remove the outer panel.
2. Pour 275±15cc of 20±5℃(68±9℉) water in a beaker which is graduated to 600cc, and place the beaker in the center of the oven.
3. Start the oven at the highest power level.
4. Set survey meter dual ranges to 2,450MHz.
5. Using the survey meter and spacer cone as described above, measure arnear the opening of magnetron, the surface of the air guide and the surface of the wave guide as shown in the following photo.(but avoid the high voltage components.) The neading should be less than 4mW/cm^2.

WARNING
AVOID THE HIGH VOLTAGE COMPONENTS.

5-12 Note on Measurement

1) Do not exceed the limited scale.
2) The test probe must be held on the grip of the handle, otherwise a false reading may result when the operator's hand is between the handle and the probe.
3) When high leakage is suspected, do not move the probe horizontally along the oven surface; this may cause damage to the probe.
4) Follow the recommendation of the manufacturer of the microwave energy survey meter.

5-13 Leakage Measuring Procedure

5-13-1 Record keeping and notification after measurement
1) After adjustment and repair of a radiarion preventing device, make a repair record for the measured values, and keep the data.
2) If the radiation leakage is more than 4 mW/cm^2 after determining that all parts are in good condition, functioning properly and the identical parts are replaced as listed in this manual notift that fact to ;

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5-13-2 At least once a year have the microwave energy survey meter checked for accuracy by its manufacturer.

6. Troubleshooting

PRECAUTION

1. CHECK GROUNDING BEFORE CHECKING FOR TROUBLE.
2. BE CAREFUL OF THE HIGH VOLTAGE CIRCUIT.
3. DISCHARGE THE HIGH VOLTAGE CAPACITOR.
4. WHEN CHECKING THE CONTINUITY OF THE SWITCHES OR TRANSFORMER, DISCONNECT ONE LEAD WIRE FROM THESE PARTS AND THEN CHECK CONTINUITY WITHOUT THE POWER SOURCE ON. TO DO OTHERWISE MAY RESULT IN A FALSE READING OR DAMAGE TO YOUR METER.
5. DO NOT TOUCH ANY PART OF THE CIRCUIT OR THE CONTROL CIRCUIT BOARD, SINCE STATIC DISCHARGE MAY DAMAGE IT. ALWAYS TOUCH GROUND WHILE WORKING ON IT TO DISCHARGE ANY STATIC CHARGE BUILT UP.

6-1 Electrical Malfunction

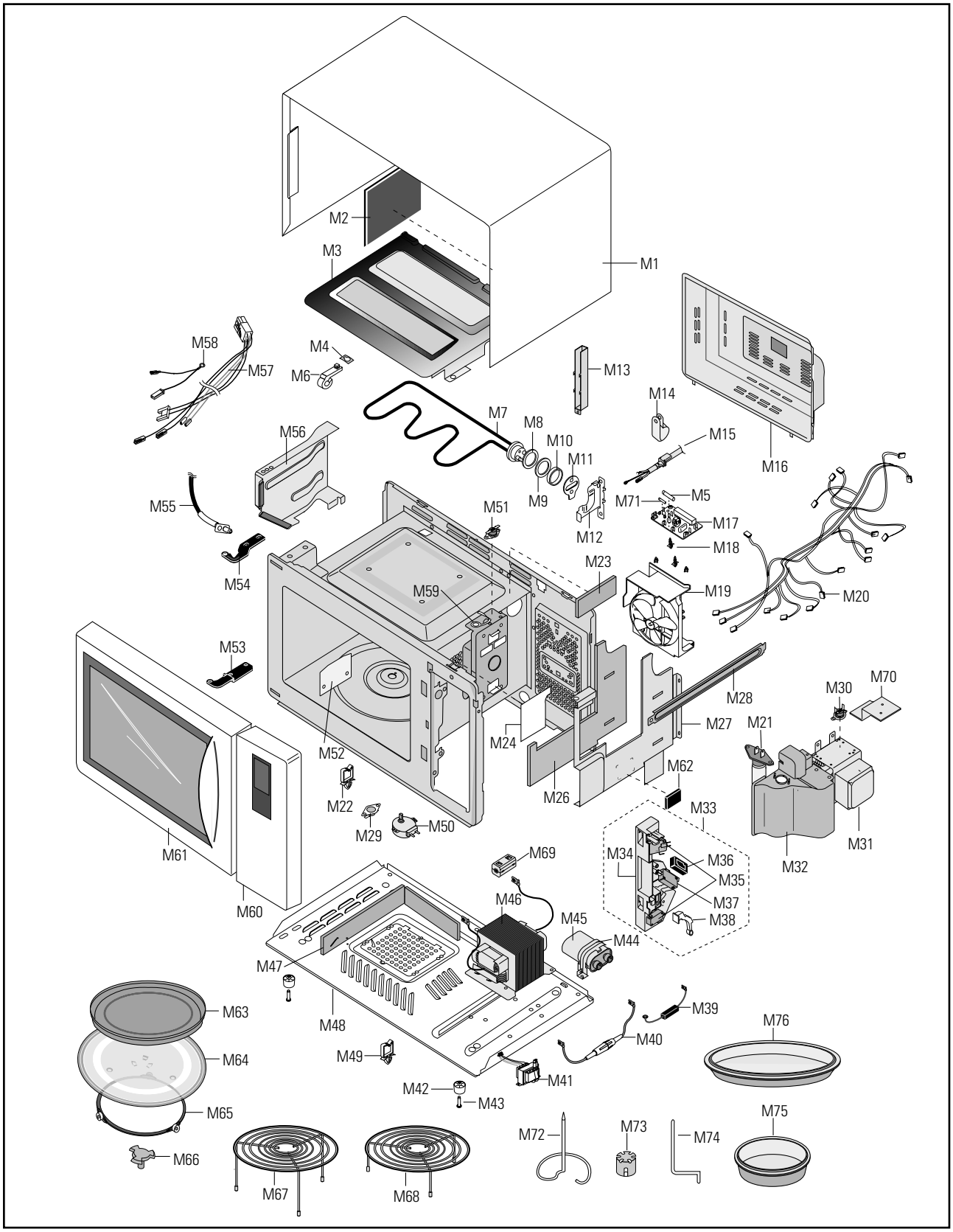
SYMPTOM	CAUSE	CORRECTIONS
Oven is dead. Fuse is OK. No display and no operation at all.	1. Open or loose lead wire harness 2. Open thermal cutout (Magnetron) 3. Open low voltage transformer 4. Defective Ass'y PCB	Check fan motor when thermal cutout is defective. Check Ass'y PCB when LVT is defective.
No display and no operation at all. Fuse is blown.	1. Shorted lead wire harness 2. Defective primary latch switch (NOTE 1) 3. Defective monitor switch (NOTE1) 4. Shorted HVCapacitor 5. Shorted HVTransformer (NOTE2)	Check adjustment of primary, interlock monitor, power relay, door sensing switch.
	NOTE 1: All of these switches must be replaced at the same time. (refer to adjustment instructions) Check continuity of power relay contacts and if it has continuity, replace power relay also. NOTE 2: When HVTransformer is replaced, check diode and magnetron also.	
Oven does not accept key input (Program)	1. Key input is not in-Sequence 2. Open or loose connection of membrane key pad to Ass'y PCB 3. Shorted or open membrane panel 4. Defective Ass'y PCB	Refer to operation procedure. Replace PCB main.
Timer starts countdown but no microwave oscillation. (No heat while oven lamp and fan motor turn on.)	1. Off-alignment of latch switches 2. Open or loose connection of high voltage circuit especially magnetron filament circuit NOTE: Large contact resistance will bring lower magnetron filament voltage and cause magnetron to lower output and/or intermittent oscillation. 3. Defective high voltage components H.V.Transformer H.V.Capacitor H.V.Diode,H.V.Fuse Magnetron 4. Open or loose wiring of power relay 5. Defective primary latch switch 6. Defective power relay or Ass'y PCB	Adjust door and latch switches. Check high voltage component according to component test procedure and replace if it is defective. Replace PCB main.

6-1 Electrical Malfunction(continued)

SYMPTOM	CAUSE	CORRECTIONS
Oven lamp and fan motor turn on	1. Misadjustment or loose wiring of primary latch switch 2. Defective primary latch switch	Adjust door and latch switches.
Oven can program but timer does not start.	1. Open or loose wiring of secondary interlock switch 2. Off-alignment of primary interlock 3. Defective secondary interlock S/W	Adjust door and interlock switches.
Microwave output is low;. Oven takes longer time to cook food.	1. Decrease in power source voltage. 2. Open or loose wiring of magnetron filament circuit. (Intermittent oscillation)) 3. Aging of magnetron	Consult electrician.
Fan motor turns on when plugged in	Loose wiring of door sensing switch	Check wire of door sensing switch.
Oven does not operate and return to the plugged in mode.	Defective Ass'y PCB	Replace PCB main.
Loud buzzing noise can be heard.	1. Loose fan and fan motor 2. Loose screws on H.V.Transformer 3. Shorted H.V.Diode	Tighten screws of fan motor. Tighten screws of H.V.Transformer. Replace H.V.Diode.
Turntable motor does not rotate.	1. Open or loose wiring of turntable motor. 2. Defective turntable motor.	Check the wire of turntable motor Replace turntable motor.
Oven stops operation during cooking	1. Open or loose wiring of primary interlock switch 2. Operation of thermal cutout(Magnetron)	Adjust door and latch switches.
Sparks	1. Metallic ware or cooking dishes touching on the oven wall. 2. Ceramic ware trimmed with gold or silver powder also causes sparks.	Inform the customer. Do not use any type of cookware with metallic trimming.
Uneven cooking	Uneven intensity of microwave due to its characteristics.	Wrap thinner parts of the food with aluminum foil. Use plastic wrap or cover with a lid. Stir once or twice while cooking foods such as soup, cocoa, or milk.
Noise from the turntable motor when it starts to operate.	Noise may result from the motor.	Replace turntable motor.

7. Exploded Views and Parts List

7-1 Exploded Views



7-2 Main Parts List

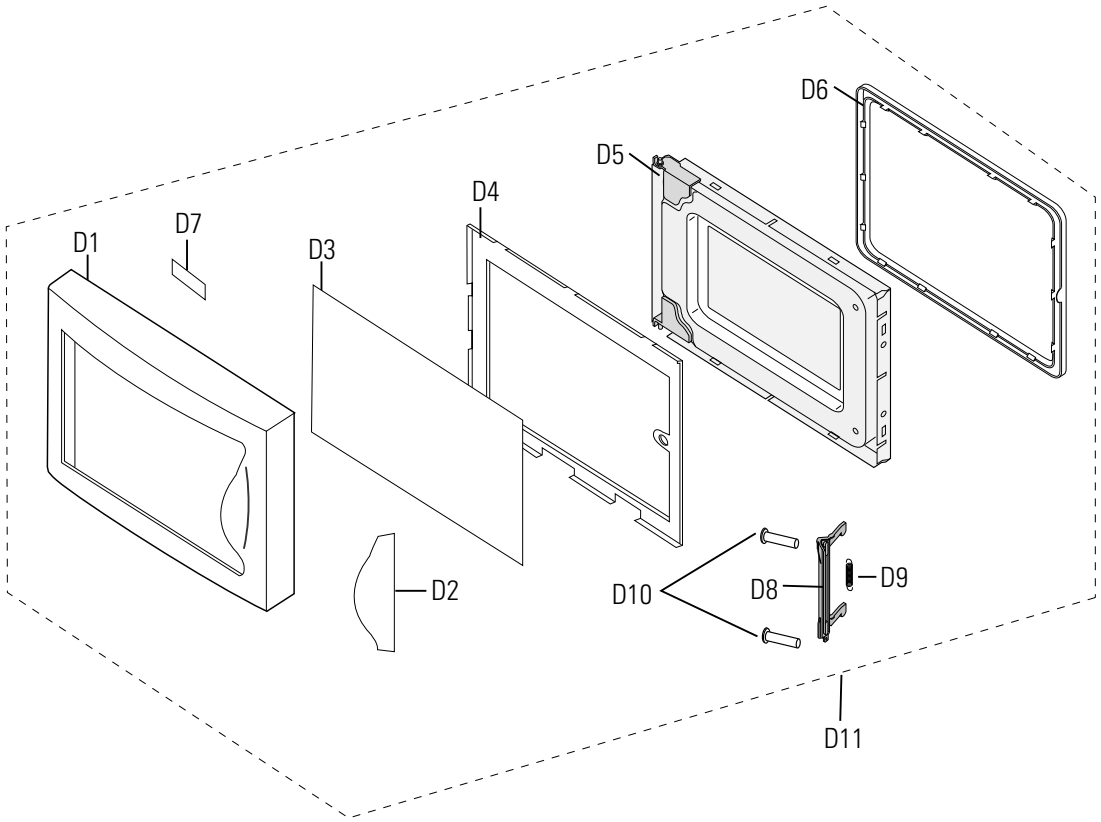
Ref. No.	Parts No.	Description	Specification	Q'ty	Remarks
M 1	DE70-30029Z	PANEL-OUTER	SECC,T0.6,W405.5,L1174.8,SC-WH	1	
M 2	DE63-90035G	CUSHION-RUBBER	DFA20,T2,W190,L100,BLK	1	PN-OUT
M 3	DE61-50073D	BRACKET-UPPER	ALSTAR,T0.6,W273,L432,MB6544W	1	
M 4	DE61-70060A	SPRING-PLATE	SK-5,T0.5	1	
M 5	3601-001126	FUSE-FERRULE	250V,1.6A,FA,CERAMIC,5X20MM	1	
M 6	DE61-30185A	SUPPORTER-HEATER	ALUMINA,T12,NTR	1	
M 7	DE47-70031B	HEATER-GRILL	D6.8,230V,1400W,37.0OHM,RE-130	1	
M 8	DE60-40009B	WASHER-TEFLON	SLOT,ID22.2,OD28,T1.2,TEFLON	1	
M 9	DE63-20017A	GASKET-HEATER	BRASS,T1.5,OD30.5,ID22.5	1	
M10	DE60-90006A	FLANGE-RING	C3604BD,ID22.1,OD26,L4.7,MBGF4	1	
M11	DE61-50347A	BRACKET-EARTH	BSS2-A,T1.0,W35,L43,MBGF45	1	
M12	DE61-50027B	BRACKET-HEATER	SECC,T1.0,W51,L55,CE945GF	1	
M13	DE61-50528A	BRACKET-AIR GUIDE	ALCOAT,T0.8,W19,L190.5,CE115K	1	
M14	DE65-20014A	CABLE CLAMP	DA-6N,NY-66	1	P-CORD
M15	DE39-20058B	ASSY POWER CORD	KKP-4819D/B232,1.5MM,250V16A,L	1	
M16	DE92-90536A	ASSY-COVER BACK	CE115K	1	
M17	DE91-40042A	ASSY NOISE FILTER	DNA-1019C,250V,10A,CMO-CERAMIC	1	
M18	DE61-30129A	SUPPORTER-PCB	DASS-T9N	2	C-PCB
M19	DE31-10080A	MOTOR-FAN	AMM92-002AUEE,230V0.20A,MIN255	1	
M20	DE39-40606A	WIRE HARNESS-A	230V50HZ,CE105K/CE115K,EUROPE,	1	
M21	4713-001046	LAMP-INCANDESCENT	240V,104mA,25W,ORG,-,-,25x62mm	1	
M22	DE65-20025A	CABLE CLAMP	DAWS-2NB,NYLON66,NTR,WIRE,SADD	1	
M23	DE63-90065E	CUSHION-LAMP	PUT-FOAM,T40,W10,L90,M6245	1	
M24	DE01-00051A	FILM-LAMP	T0.25,W105,L85,CLEAR,RE-1300	1	
M26	DE62-90046A	ADIABATIC-RIGHT	T3,W219.3,L214.8,RE-1300	1	
M27	DE71-60294A	COVER-ADIABATIC	SECC,T0.6,W249.7,L353.5,RE-130	1	
M28	DE61-30132A	SUPPORTER-MGT	SECC,T0.6,W38,L342.5,MW6630T	1	
M29	DE47-20005A	THERMOSTAT	PW-2N(130/60)187Y30,250V7.5A,1	1	CV-TCO
M30	DE47-20007A	THERMOSTAT	PW-2N(160/60)187Z,250V7.5A,160	1	
M31	OM75PH(31)ESS	ASSY-MAGNETRON	OM75PH(31)ESS	1	⚠
M32	DE92-90213D	ASSY-COVER AIR	CE105K/CE115K,LAMP 40W,25W	1	
M33	DE93-20020A	ASSY BODY LATCH	RE-43B/90B	1	
M34	DE66-40021A	LATCH-BODY	POM(F20-02),50G,RE-330	1	
M35	3405-000178	SWITCH-MICRO	250V,15A,200gf,SPST-NO	2	
M36	DE72-60106A	GUIDE-S/W	ABS,BLK	1	
M37	3405-000175	SWITCH-MICRO	250V,15A,200gf,SPST-NO	1	
M38	DE66-90054A	LEVER-SWITCH	POM(F20-02),15G,NTR,RE-330	1	
M39	DE59-40001A	DIODE-H.V	HVR-1X-32B-12	1	
M40	DE91-70061A	ASSY-H.V.FUSE	THV060T-0800-H,5KV/0.8A,WHT	1	

● : Option Parts ⚠ : Warning ⚠ :Electrostatically Sensitive Devices

7-2 Main Parts List

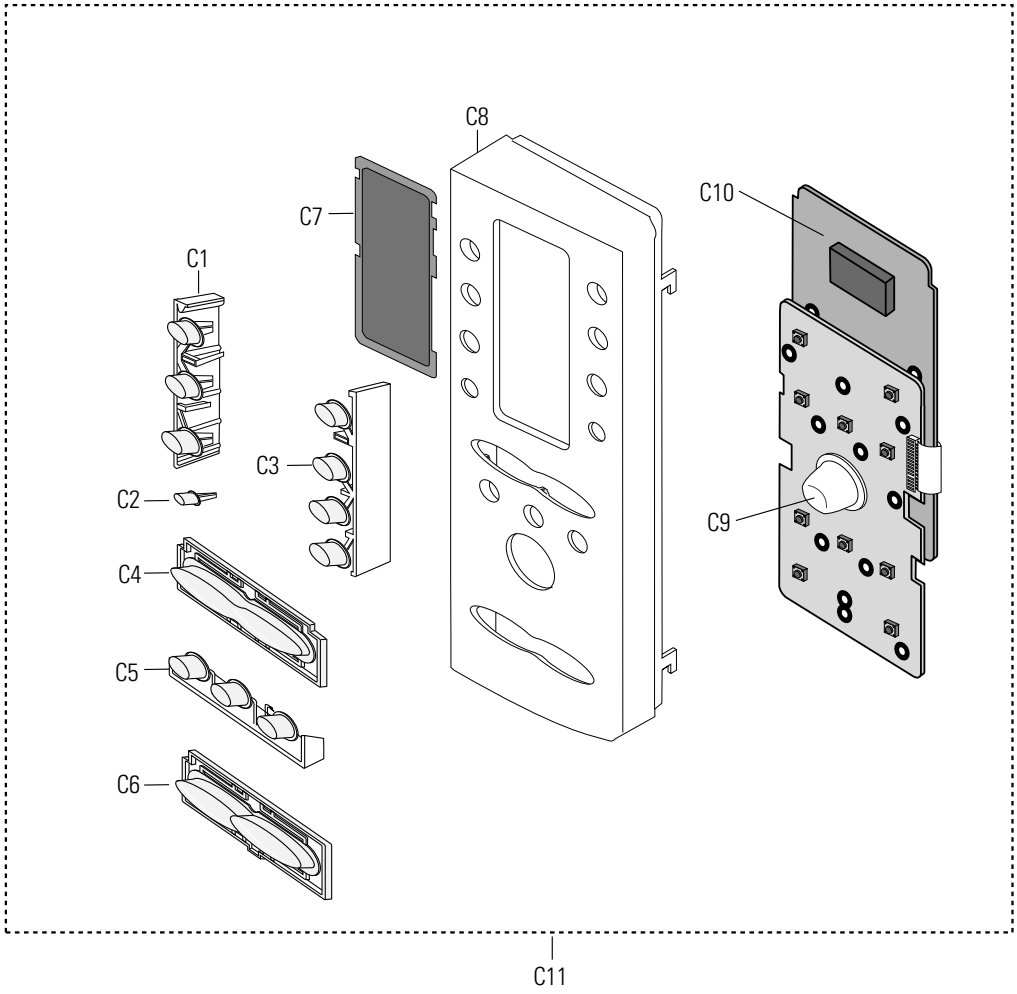
Ref. No.	Parts No.	Description	Specification	Q'ty	Remarks
M41	DE26-20152A	TRANS-L.V	SLV-105E,230V,50HZ,AC17V/3V	1	
M42	DE61-40026A	FOOT	PP-JI350,BLK	4	
M43	DE60-60025A	PIN-FOOT	PP-JI350,BLK	4	
M44	DE61-50106A	BRACKET-HVC	SECC,T0.8,W31,L125.8	1	
M45	2501-001107	C-OIL	1.1uF,2.1KV,BK,54x35x85,20mm	1	
M46	DE26-10100D	TRANS-H.V	SHV-945EG1-2,230V,2300V/3.25V	1	⚠
M47	DE63-90065J	CUSHION-GUIDE	PUT-FOAM,T40,W10,L460,MX246	1	BASE-P
M48	DE80-10115A	BASE-PLATE	SGCC1-Z,T0.8,W544,L345.5,CE115	1	
M49	DE65-20025A	CABLE CLAMP	DAWS-2NB,NYLON66,NTR,WIRE,SADD	1	
M50	DE31-10170A	MOTOR-DRIVE	M2LJ24Z702,ST-16F,220/240V,2.5	1	
M51	DE47-20050A	THERMOSTAT	PW-2N,130/60	1	GR-TCO
M52	DE71-60313A	COVER-CEILING	MICA,SHEET,T0.5,W48.5,L117,RE	1	
M53	DE61-80006B	HINGE-LOWER	ZP2W,T3.0,ZN(PLATING),RE-552	1	
M54	DE61-80037C	HINGE-UPPER	SCP1,T3.0,W26,L76,ZP2C-W,MB245	1	
M55	DE32-10013A	SENSOR-THERMISTOR	PT-312-K2	1	
M56	DE72-60035Q	GUIDE-AIR	SECC,(T)0.6,(W)240,(L)242.5,RE	1	
M57	DE39-40637A	WIRE HARNESS-B	230V50HZ,CE115K	1	
M58	DE39-40409A	WIRE HARNESS-E	230V50HZ,M9G45,CTW	1	
M59	DE65-20012A	CORD CLAMP	DALC-2-1,SILICON	1	TEMP-W
M60		ASSY CONTROL-BOX		1	⚠
M61		ASSY DOOR		1	⚠
M62	DE63-90062A	CUSHION-RUBBER DOOR	RUBBER(CR),T9,W30,L50,RE-1300	1	
M63	DE74-20025C	TRAY-CONVECTION	SPP,T0.8,W12,L325.9,CE104CF	1	
M64	DE74-20016A	TRAY-COOKING	GLASS,T5.0,PI345,1250G,M551T	1	
M65	DE92-90189C	ASSY-GUIDE ROLLER	D22.5,RE-1300	1	
M66	DE67-60028A	COUPLER	PTFE,23G,WHT,RE-1300	1	
M67	DE92-90019P	ASSY-WIRE RACK	CE1279KSE,HIGH	1	
M68	DE92-90019Q	ASSY-WIRE RACK	LOW,TRAY-BROIL ONLY	1	
M69	DE73-90027A	FERRITE-CORE	NI-ZN,T13.8,W21.0,L28.0,BNF-14	1	
M70	DE61-50490A	BRACKET-TCO	SECC1,T0.6,34,58	1	
M71	3601-000448	FUSE-FERRULE	250V,10A,SB,CERAMIC,6.35X31.8MM	1	
M72	DE74-40001A	SPIT-BARBECUE	MSWR,CE945G,SNC2	1	
M73	DE67-60074A	COUPLER-BARBECUE	PTFE,29G,WHT,CE104CF	1	
M74	DE72-80062A	SHAFT-BARBECUE	STS304,D3,L149,W60.25,CE97	6	
M75	DE74-20022A	TRAY-OIL	GLASS(NEOREX),T5,PI210,600G	1	
M76	DE74-20107A	TRAY-BROILER	AL,T0.8,345,345,PI345,ENAMEL,S	1	

7-3 Exploded View & Parts List - Door Parts



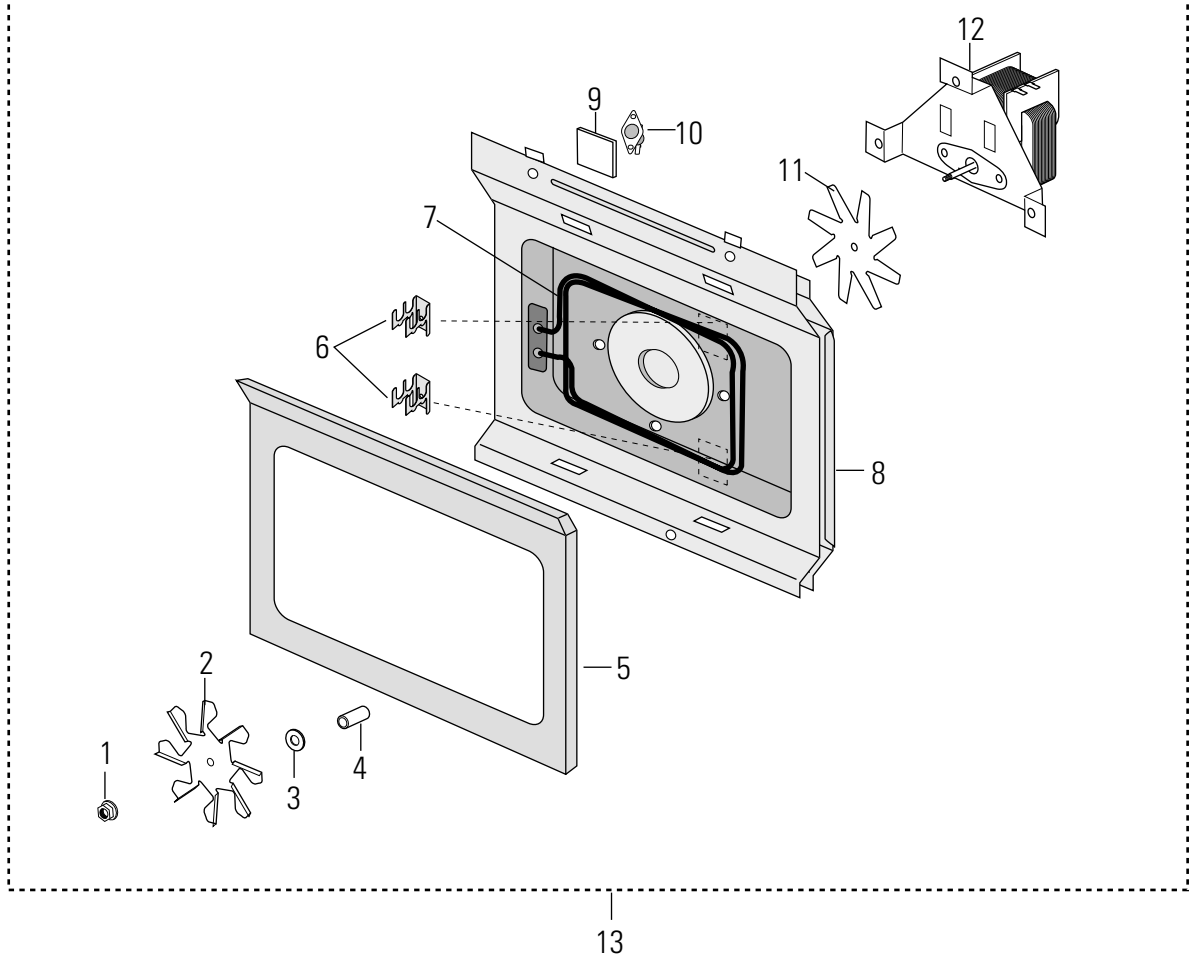
Ref. No.	Parts No.	Description	Specification	Q'ty	Remarks
D 1	DE64-40279A	DOOR-A	PC,WHT,300G,CE115K	1	
D 2	DE64-20117A	HANDLE-DOOR	PC,WHT,30G,CE115K	1	
D 3	DE67-20163A	SCREEN-DOOR(B)	TEMP,GLASS,T3.2,W261.6,L397,CE	1	
D 4	DE64-40286A	DOOR-SUB	PC,T2.0,W267.6,L402.6,100G,BLK	1	
D 5	DE92-50080E	ASSY DOOR-E	MBG45,COATING,SIL/SELANT	1	
D 6	DE64-40173A	DOOR-C	PBT,BLK,24G,RE-1300	1	
D 7	DE02-00082A	TAPE-DOUBLE FACE	PET,T0.4,W9,WHT,SEIL,SI-500HI	1	
D 8	DE64-40175A	DOOR-KEY	POM(TC3005),BLK,13G,RE-330	1	
D 9	DE61-70041B	SPRING-KEY	ES,HSW3,PI0.7,D4.9,BLUING,RE-7	1	
D10	DE60-60008F	PIN-HINGE	PI4,L15,NYLON#66,CE115K,BLK	2	
D11	DE92-40185B	ASSY DOOR	CE115K(SKW),WHT,NUTRI-ONDES	1	

7-4 Exploded View & Parts List - Control Parts



Ref. No.	Parts No.	Description	Specification	Q'ty	Remarks
C 1	DE66-20192A	BUTTON-SELECT-A	PC,WHT,20G,CE115K	1	
C 2	DE66-20195A	BUTTON-CLOCK	PC,WHT,5G,CE115K	1	
C 3	DE66-20196A	BUTTON-SELECT-B	PC,WHT,15G,CE115K	1	
C 4	DE66-20194A	BUTTON-DEFROST	PC,WHT,20G,CE115K	1	
C 5	DE66-20191A	BUTTON-MORE	PC,WHT,13G,CE115K	1	
C 6	DE66-20193A	BUTTON-CANCEL	PC,WHT,20G,CE115K	1	
C 7	DE67-40150A	WINDOW-DISPLAY	ACRYL,SMG,30G,CE115K,(SAW)	1	
C 8	DE72-70185Z	CONTROL-PANEL	PC,CE325KF(CE118KF)	1	
C 9	DE64-10132A	KNOB	PC,WHT,10G,CE115K	1	
C10	RC-115K-00	ASSY PCB PARTS	CE118KF,AC230V50HZ	1	
C11	DE93-30419X	ASSY CONTROL-BOX	CE325KF,WHITE,(CE118KF)	1	

7-5 Exploded View & Parts List - Casing Parts



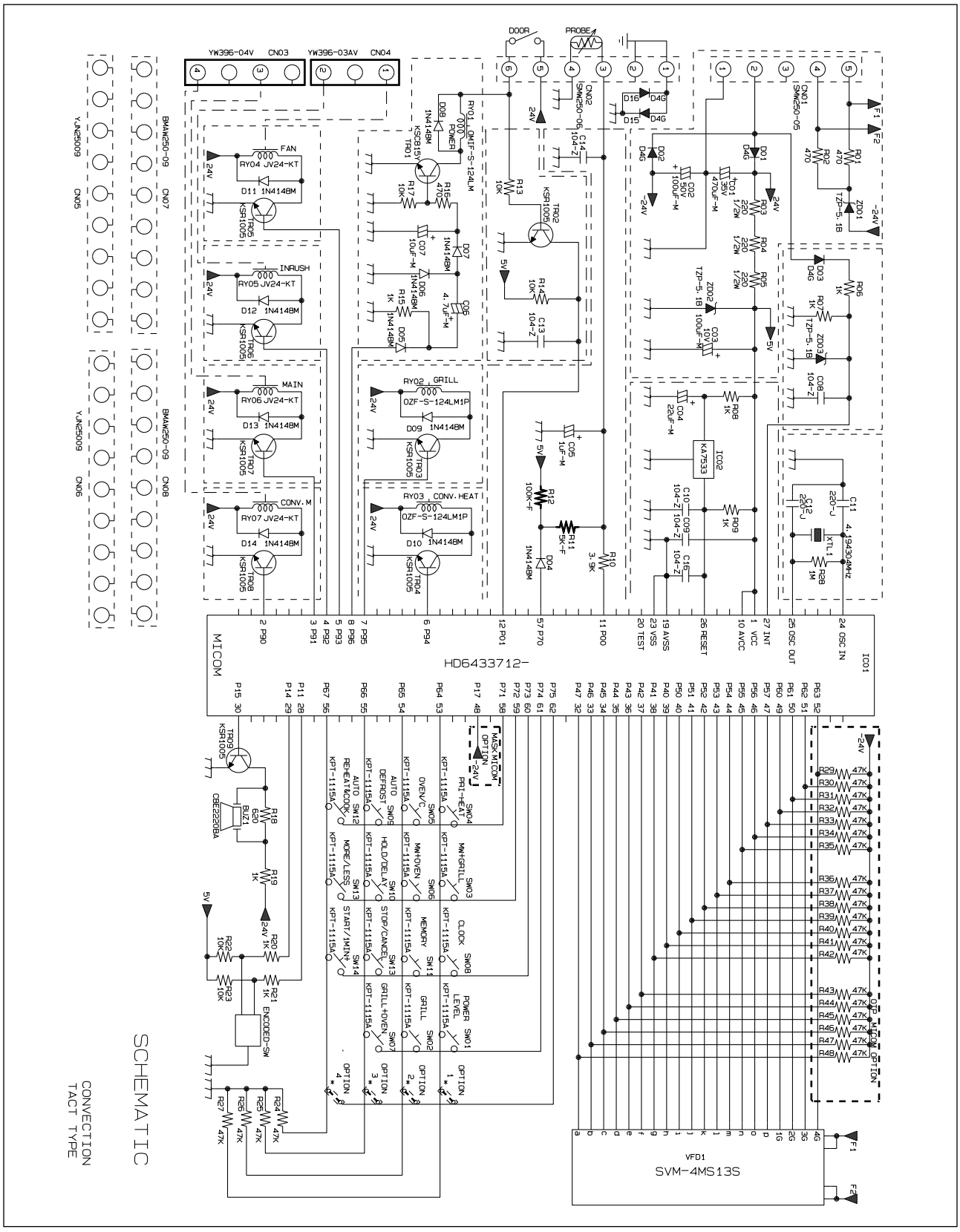
Ref. No.	Parts No.	Description	Specification	Q'ty	Remarks
1	DE60-30016B	NUT-FLANGE	M4 MSWR10 FEFN	1	
2	DE31-90020A	BLADE-FAN	ALSTAR T0.6 W250 L250	1	
3	DE60-40026B	WASHER-PLAIN	ID5.5 OD12 T1.0 SBC1ZNC3	1	
4	DE72-30016B	BUSH-MOTOR	MSWR3 D5.6 L15.7 CE115K	1	
5	DE62-90098A	ADIABATIC-CASING	T5 W245 L336.8 CE115K	1	
6	DE61-50484A	BRACKET-HEATER	STS430 T0.8 W27.2 L26 CE115K	1	
7	DE47-70077A	HEATER-CONVECTION	230V 1680W 30.7 7.0	1	
8	DE92-90487A	ASSY-COVER CASING	CE115K 230V50HZ	1	
9	DE62-10014A	INSULATION-TCO	T2.0 W34 L26 YEL	1	
10	DE47-20029A	THERMOSTAT	PW-2N(160/60,Y,23.8) 250V/7.5A	1	
11	DE31-90019A	BLADE-FAN	SECC T0.6	1	
12	DE31-10171A	MOTOR-CONVECTION	SMC-105EA 230V/50HZ 2800RP	1	
13	DE92-90478A	ASSY-CASING	CE115K/CE105K 230V50HZ	1	

7-6 Parts List - Standard Parts

Parts No.	Description	Specification	Q'ty	Remarks
DE60-10059A	SCREW-TAP TH	TH,M4,L8,SUS410,CR	3	B/MORT
DE60-10061A	SCREW-TAP TH	TH,M4,L8,STS	3	B/MORT
DE60-10122A	SCREW-TAP TH	TAP,TH,2-4X8,FE,FN	2	-
DE60-10059A	SCREW-TAP TH	TH,M4,L8,SUS410,CR	4	CV-CAS
DE60-10061A	SCREW-TAP TH	TH,M4,L8,STS	4	CV-CAS
DE60-10012A	SCREW-TAP TITE	TH,+,3,M4,L10,SWR10,ZPC2,TOOTH	1	CH-PCB
DE60-10012A	SCREW-TAP TITE	TH,+,3,M4,L10,SWR10,ZPC2,TOOTH	1	P-C-EA
DE60-10012A	SCREW-TAP TITE	TH,+,3,M4,L10,SWR10,ZPC2,TOOTH	1	PCB-EA
DE60-10013A	SCREW-ASSY TAP	TH,2S,4,L12,MSWR3,ZPC3,FIBER	1	CB-CMP
DE60-10018A	SCREW-ASSY MACHINE	PH,M4X0.7P,8,MSWR10,SN1,WS	2	B/EART
DE60-10034A	SCREW-TH	TH,+,M4,L10,STS304	1	SENSOR
DE60-10046A	SCREW-TAP PH	PH,M3,L8,FEFZY	2	MGTCO
DE60-10052A	SCREW-TAP PH	PH,M4,L8,FEFZY	1	B/HING
DE60-10080A	SCREW-WASHER	M5,L12,2S	4	HVT
DE60-10080A	SCREW-WASHER	M5,L12,2S	4	MGT
DE60-10082H	SCREW-A	2S-4X12,TOOTHED	4	A/CSIG
DE60-10082H	SCREW-A	2S-4X12,TOOTHED	1	B/AI-G
DE60-10082H	SCREW-A	2S-4X12,TOOTHED	2	B/LATH
DE60-10082H	SCREW-A	2S-4X12,TOOTHED	1	B/WAVE
DE60-10082H	SCREW-A	2S-4X12,TOOTHED	6	BASE-P
DE60-10082H	SCREW-A	2S-4X12,TOOTHED	1	BKT/U
DE60-10082H	SCREW-A	2S-4X12,TOOTHED	1	CN-BOX
DE60-10082H	SCREW-A	2S-4X12,TOOTHED	1	CV-AIR
DE60-10082H	SCREW-A	2S-4X12,TOOTHED	2	CV-BAK
DE60-10082H	SCREW-A	2S-4X12,TOOTHED	3	CV/ADI
DE60-10082H	SCREW-A	2S-4X12,TOOTHED	2	GR-TCO
DE60-10082H	SCREW-A	2S-4X12,TOOTHED	2	GU-AIR
DE60-10082H	SCREW-A	2S-4X12,TOOTHED	3	PN-OUT
DE60-10082H	SCREW-A	2S-4X12,TOOTHED	1	SU/MGT
DE60-10088A	SCREW-TAP PH	PH,M3,L8,FEFZY,PLAIN	1	-
DE60-10098A	SCREW-ASSY TAP TITE	PH,TC,M4X8,SWRCH18A,ZPC2,GLD,W	2	CV-TCO
DE60-10098A	SCREW-ASSY TAP TITE	PH,TC,M4X8,SWRCH18A,ZPC2,GLD,W	2	M/DRIV
DE60-10122A	SCREW-TAP TH	TAP,TH,2-4X8,FE,FN	2	B/HEAT
DE60-10122A	SCREW-TAP TH	TAP,TH,2-4X8,FE,FN	2	C-CEIL
DE60-20014A	BOLT-FLANGE	M5,L10,MSWR3,FEFZY	4	HINGE
DE60-30016A	NUT-FLANGE	M4,MSWR10	1	SENSOR
DE60-10045A	SCREW-TAP PH	PH,M3,L6,FEFZY	1	B-TCO
DE60-10082H	SCREW-A	2S-4X12,TOOTHED	2	LVT
DE60-10012A	SCREW-TAP TITE	TH,+,3,M4,L10,SWR10,ZPC2,TOOTH	1	-
DE60-10088A	SCREW-TAP PH	PH,M3,L8,FEFZY,PLAIN	14	-

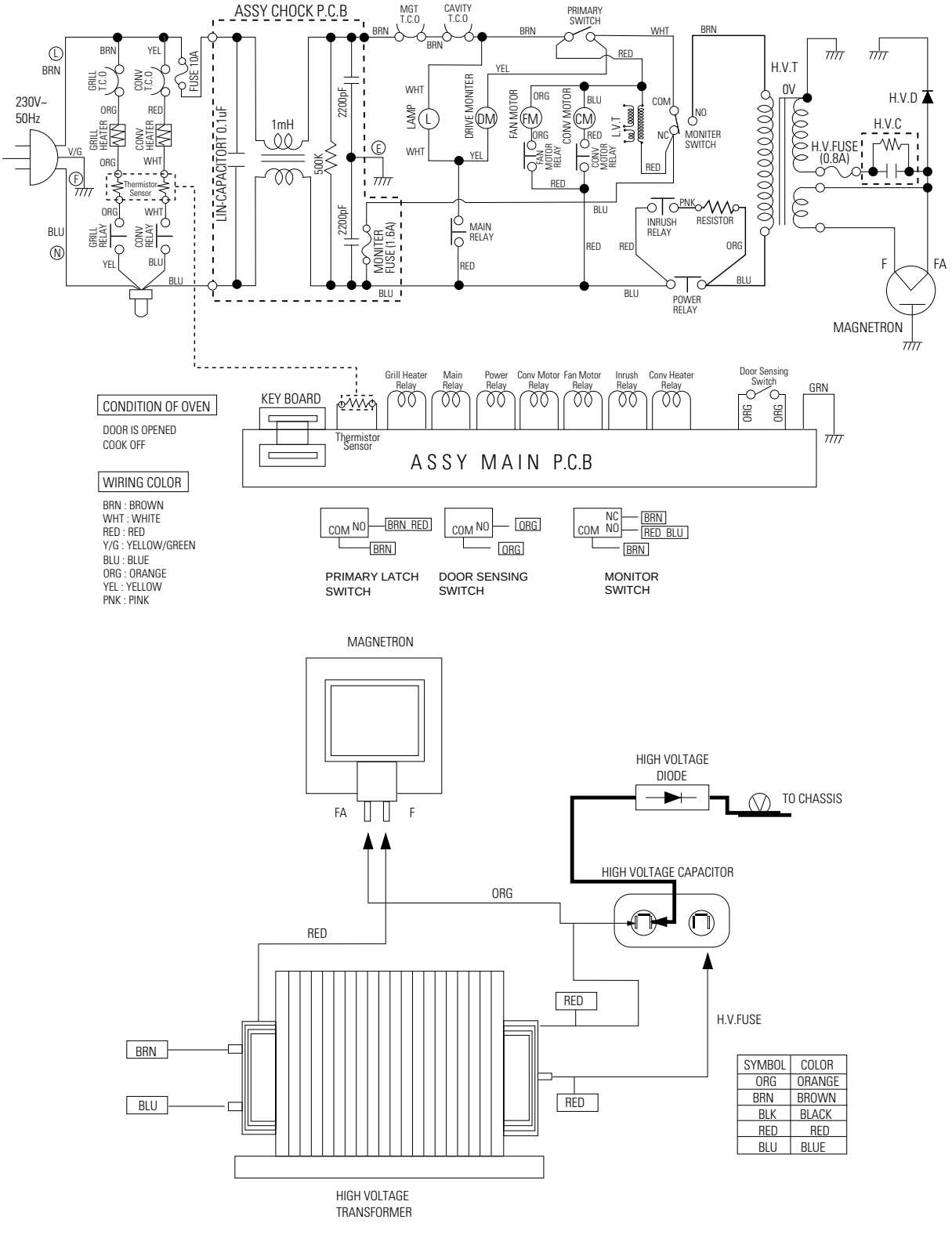
8. P.C.B Diagrams

8-1 P.C.B Diagrams



8-2 P.C.B Parts List

No.	Parts No.	Description	Specification	Q'ty	Remarks
P 1	3406-001031	SWITCH-ROTARY	10V,1mA,DP24T,18.3mm	1	ECD1
P 2	3501-001016	RELAY-MINIATURE	24V,12.5mA,5A,1FormA,8mS,4mS	4	RY04,RY05,RY06,RY07
P 3	3501-001062	RELAY-POWER	24VDC,523.2mW,16A,1FormA,15mS	1	RY01
P 4	3501-001068	RELAY-POWER	24Vdc,523mW,16A,1FormA,15mS,10	2	RY02,RY03
P 5	3710-000246	CONNECTOR-SOCKET	9P,1R,2.5mm,STRAIGHT,SN	2	CN07,CN08
P 6	DE07-10052A	V.F.DISPLAY	SVM-4MS13S,MWO,RE-1280	1	VFD1
P 7	DE09-30614A	IC-MCU	HD6433712C85Q,16K,DIP	1	IC01 ⚠
P 8	DE30-20016A	BUZZER	CBE2220BA,STICK	1	BUZ1
P 9	DE37-90019A	CONNECTOR ASSY	YJN25009,PLATE,73MM,WHT	2	CN05,CN06
P10	DE61-90034D	HOLDER-DIGITRON	PP(JI350),BLK	1	-
P11	0401-001002	DIODE-SWITCHING	1N4148M,100V,200mA,DO-34,TP	6	D04,D05,D06,D07,D08
P11	0401-001002	DIODE-SWITCHING	1N4148M,100V,200mA,DO-34,TP	6	D09,D10,D11,D12~D14
P12	0402-001103	DIODE-RECTIFIER	1T4,400V,1A,TS-1,TP	5	D01,D02,D03,D15,D16
P13	0403-000525	DIODE-ZENER	1N4733A,5.1V,5%,1W,DO-41,TP	3	ZD01,ZD02,ZD03
P14	0501-000388	TR-SMALL SIGNAL	KSC815,NPN,400mW,TO-92,BK,120-	1	TR01
P15	0504-001045	TR-DIGITAL	KRC119M,NPN,400MW,4.7K/10K,TO-92M,TP	4	TR02,TR03,TR04,TR05
P15	0504-001045	TR-DIGITAL	KRC119M,NPN,400MW,4.7K/10K,TO-92M,TP	4	TR06,TR07,TR08,TR09
P16	2001-000290	R-CARBON	10KOHM,5%,1/8W,AA,TP,1.8X3.2MM	5	R13,R14,R17,R22,R23
P17	2001-000429	R-CARBON	1KOHM,5%,1/8W,AA,TP,1.8X3.2MM	5	R06,R07,R08,R09,R15
P17	2001-000429	R-CARBON	1KOHM,5%,1/8W,AA,TP,1.8X3.2MM	3	R19,R20,R21
P18	2001-000435	R-CARBON	1MOHM,5%,1/8W,AA,TP,1.8X3.2MM	1	R28
P19	2001-000613	R-CARBON	3.9KOHM,5%,1/8W,AA,TP,1.8X3.2MM	1	R10
P20	2001-000780	R-CARBON	470OHM,5%,1/8W,AA,TP,1.8X3.2MM	3	R01,R02,R16
P21	2001-000786	R-CARBON	47KOHM,5%,1/8W,AA,TP,1.8X3.2MM	4	R24,R25,R26,R27
P22	2001-000904	R-CARBON	620OHM,5%,1/8W,AA,TP,1.8X3.2MM	1	R18
P23	2001-001107	R-CARBON(S)	220ohm,5%,1/2W,AA,TP,2.4x6.4mm	3	R03,R04,R05
P24	2004-000195	R-METAL	100Kohm,1%,1/8W,AA,TP,1.8x3.2m	1	R12
P25	2004-001118	R-METAL	5Kohm,1%,1/4W,AA,TP,2.4x6.4mm	1	R11
P26	2202-000205	C-CERAMIC,MLC-AXIAL	22pF,5%,50V,SL,TP,1.9x3.5	2	C11,C12
P27	2202-000780	C-CERAMIC,MLC-AXIAL	100nF,+80-20%,50V,Y5V,TP,3.5x1	5	C08,C09,C10,C13,C14
P28	2401-000244	C-AL	100uF,20%,10V,GP,TP,6.3x7,5	2	C03,C15
P29	2401-000353	C-AL	100uF,20%,50V,GP,-,10x16x5mm	1	C02
P30	2401-000480	C-AL	10uF,20%,50V,GP,TP,5x11,5	1	C07
P31	2401-000598	C-AL	1uF,20%,50V,GP,TP,4x7,5	1	C05
P32	2401-000914	C-AL	22uF,20%,16V,GP,TP,5x11,5	1	C04
P33	2401-001698	C-AL	470uF,20%,35V,WT,TP,10x20,5	1	C01
P34	2401-002075	C-AL	4.7uF,20%,50V,GP,TP,5x11,5	1	C06
P35	2801-003214	CRYSTAL-UNIT	4.194304MHz,50ppm,28-AAA,12pF	1	XTL1
P36	3404-001022	SWITCH-TACT	15V,20mA,130°æ40gf,6x6x5mm,SPS	3	SW01,SW02,SW03
P36	3404-001022	SWITCH-TACT	15V,20mA,130°æ40gf,6x6x5mm,SPS	3	SW04,SW05,SW06
P36	3404-001022	SWITCH-TACT	15V,20mA,130°æ40gf,6x6x5mm,SPS	3	SW07,SW08,SW09
P36	3404-001022	SWITCH-TACT	15V,20mA,130°æ40gf,6x6x5mm,SPS	3	SW10,SW11,SW12
P36	3404-001022	SWITCH-TACT	15V,20mA,130°æ40gf,6x6x5mm,SPS	3	SW13,SW14,SW15
P37	3711-000203	CONNECTOR-HEADER	1WALL,3P,1R,3.96MM,STRAIGHT,SN	1	CN04
P38	3711-000240	CONNECTOR-HEADER	1WALL,4P,1R,3.96mm,STRAIGHT,SN	1	CN03
P39	3711-000999	CONNECTOR-HEADER	BOX,5P,1R,2.5mm,STRAIGHT,SN	1	CN01
P40	3711-001038	CONNECTOR-HEADER	BOX,6P,1R,2.5mm,STRAIGHT,SN	1	CN02
P41	DE13-20009A	IC	KA7533,DIP	1	IC02
P42	DE39-60001A	WIRE-SO COPPER	PI0.6,SN,T,52MM,TAPING_WIRE	5	J01,J02,J03,J04,J05
P42	DE39-60001A	WIRE-SO COPPER	PI0.6,SN,T,52MM,TAPING_WIRE	5	J06,J07,J08,J09,J10
P42	DE39-60001A	WIRE-SO COPPER	PI0.6,SN,T,52MM,TAPING_WIRE	5	J11,J12,J13,J14,J15
P42	DE39-60001A	WIRE-SO COPPER	PI0.6,SN,T,52MM,TAPING_WIRE	4	J16,J17,J18,J19

9. Schematic Diagrams

9-1 Schematic Diagrams